

KENT-MOORE

Heavy Duty Division

SERVICE BOLT KIT FOR CUTTER PLATES WITH ADJUSTABLE CUTTER BITS

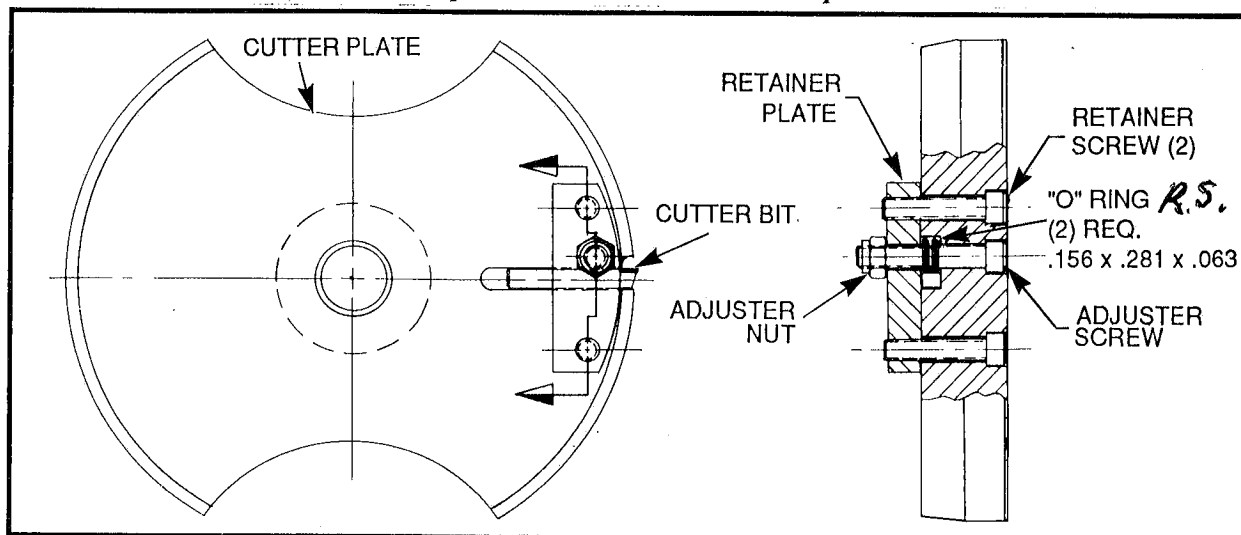
PT 2200-88 BOLT - USED WITH PT 2200-72, PT 2210-3, PT 2210-4 & PT 2210-5
PT 2205-32 BOLT - USED WITH PT 2205-25 CUTTER PLATE

INSTALLATION

1. Remove (2) retainer screws, adjuster screw, retainer plate and cutter bit.
2. Clean cutter bit slot and adjuster screw hole.
3. Install NEW bolt into cutter plate. Install (2) NEW "O"- rings (supplied with new bolt) onto new bolt and into "O"- ring grooves on bolt.
4. Reassemble retainer plate with two screws and adjuster nut. Do not tighten.
5. Position cutter bit into slot (for clockwise cutting) and against "O" rings. Rotate adjuster screw counter-clockwise to pull cutter bit into slot.
6. **NOTE: The following adjustments must be made to provide clearance between cutter bit and retainer plate.**
 - Adjust clearance between cutter bit and retainer plate by inserting a .010" feeler gage between the retainer plate and cutter bit shank.
 - Tighten adjuster nut against retainer plate.
 - Remove feeler gage and recheck cutter bit for outward movement by rotating adjuster screw clockwise.

IMPORTANT: Hold-Down-Cap -Screws must be loosened when adjustment is being made to cutter bit (in or out movement) and tightened after setting cutter bit for counterbore ledge cut.

If you require any assistance please contact our service department at 1-800-328-6657



SPX

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